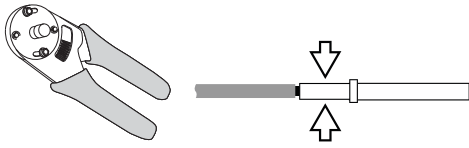


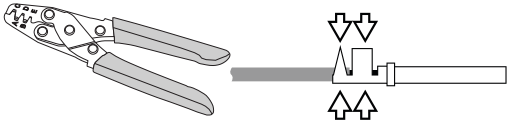
**Deutsch DTM / DT / DTP Series  
Connector Assembly Instructions**

**How to Crimp solid type pins**



Use Crimper HT-070307 for DTM Pin  
Use Crimper HT-070308 for DT Pins  
Use Crimper HT-070309 for DTP Pins

**How to Crimp stamped type pins**

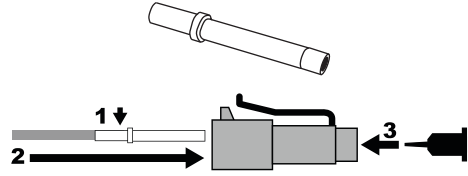


Use Crimper set HT-070300

**\* Please remember soldering the wire into the pin  
is not recommended**

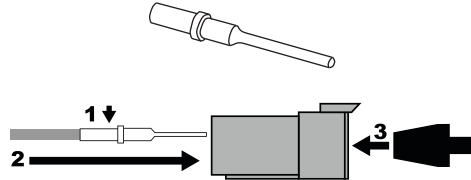
**How to assemble**

**Male Plug (Uses female pins)**



(1) Crimp Pin to wire and then  
(2) Insert into harness side of Plug  
(3) Insert Wedge to lock the pin into the connector

**Female Receptacle/Socket (Uses male pins)**



(1) Crimp Pin to wire and then  
(2) Insert into harness side of Plug  
(3) Insert Wedge to lock the pin into the connector

**HT-031119**



Revision #1

**Need more help?**

**AUS:** +61 2 9729 0999 **USA East:** (888) 298 8116 **USA West:** (949) 490 5660  
**Europe:** +43 720 883968 **UK:** 0121 285 6650 **NZ:** 09 887 0616

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(Suits 20-16 AWG Cable)

**HT-031119**  
**Pins Only - Female Pins**  
**to suit Male Deutsch**  
**DT Series Connectors**  
**Pack of 10**  
**DT Series Connectors**

